

Date: Tuesday, 23/12/2008 12:53:18 PM  
 User: Linda Lacelle

## Process Sheet

Customer:	CU-DAR001 Dart Helicopters Services			Drawing Name:	LABEL PLATE		
Job Number:	44275			Part Number:	D2506		
Estimate Number:	10599			Drawing Number:	D2506 REV F		
P.O. Number:	:			Project Number:	N/A		
This Issue:	23/12/2008	S.O. No.:	:	Drawing Revision:	F		
Prsht Rev.:	NC			Material:	:		
First Issue:	/ /	Type:	SMALL /MED FAB	Due Date:	05/01/2009	Qty:	20
Previous Run:	39457			Um:	Each		
Written By:	:						
Checked & Approved By:	:						
Comment:	Est. B 01.06.08 Now laser cut EC est C 06.12.13 ecn 822 ec Est Rev:D 08-12-01 rev.F as per dwg DD verified by:						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	M304S20GA	304/316 .040 Sheet
Comment: Qty.: 1.2810 sf(s)/Unit 304/316 .040 Sheet Batch: 110676		Total: 25.6200 sf(s)
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D2506 Dwg Rev: F Prog Rev: F		   
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		 
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK		 
5.0	BRAKE NC	NC BRAKE
Comment: NC BRAKE 1-Form as per dwg D2506		 

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 23/12/2008 12:53:18 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL PLATE

Job Number: 44275

Part Number: D2506

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



209.02.17 (23)



Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Basket. cell

PD 09.02.17 (23)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



09/02/17 (23)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF  
09-02-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## DART AEROSPACE LTD

Work Order: 44275

Description: LABEL PLATE

Part Number: D2506

Inspection Dwg: 112506 Rev: F

Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## **x First Article      x Prototype**

**Measured by:**

12

**Audited by:**

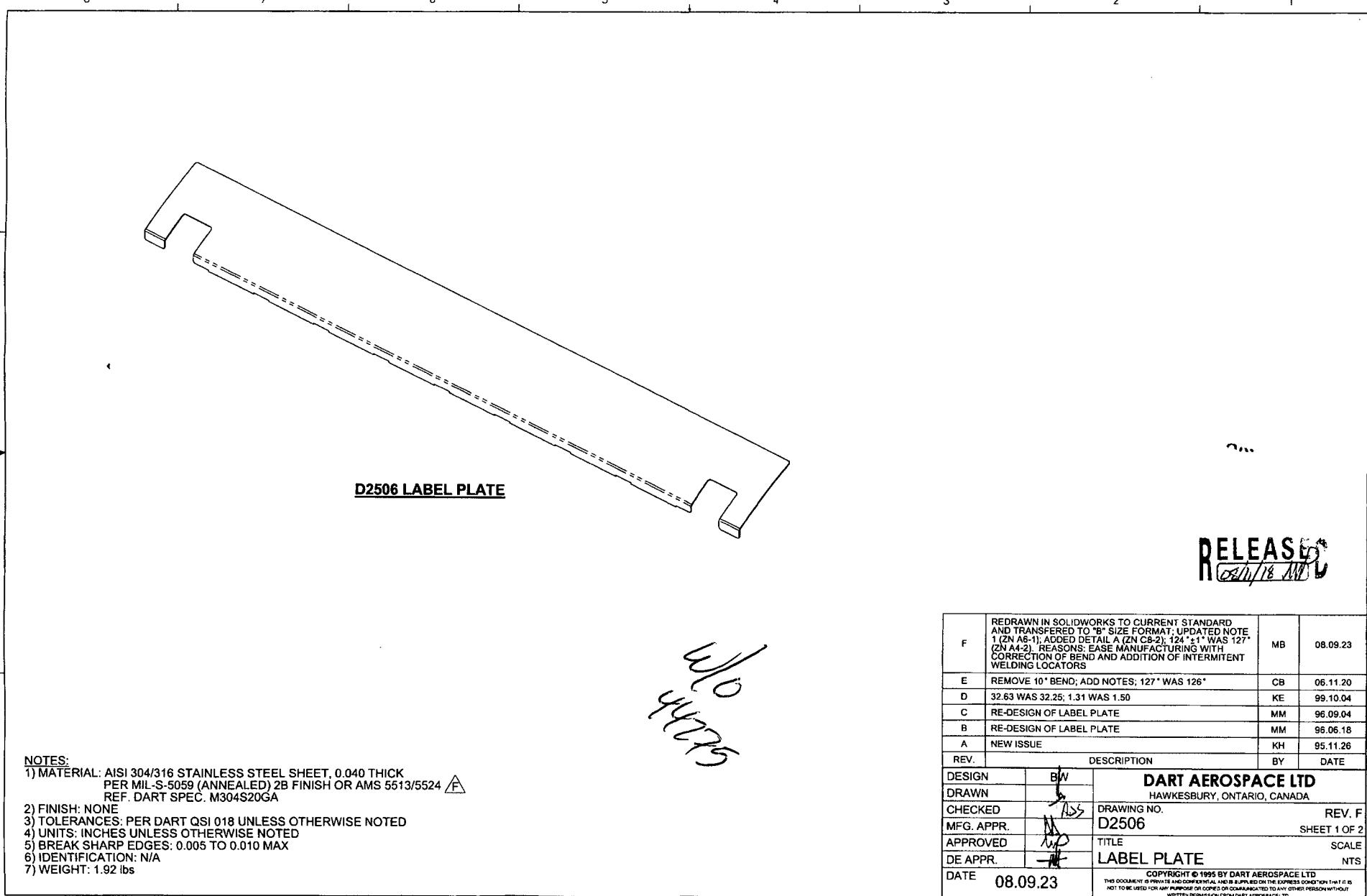
### **Prototype Approval:**

Date: 9-1-15

Date: 29/11/05

Date: 1/14

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



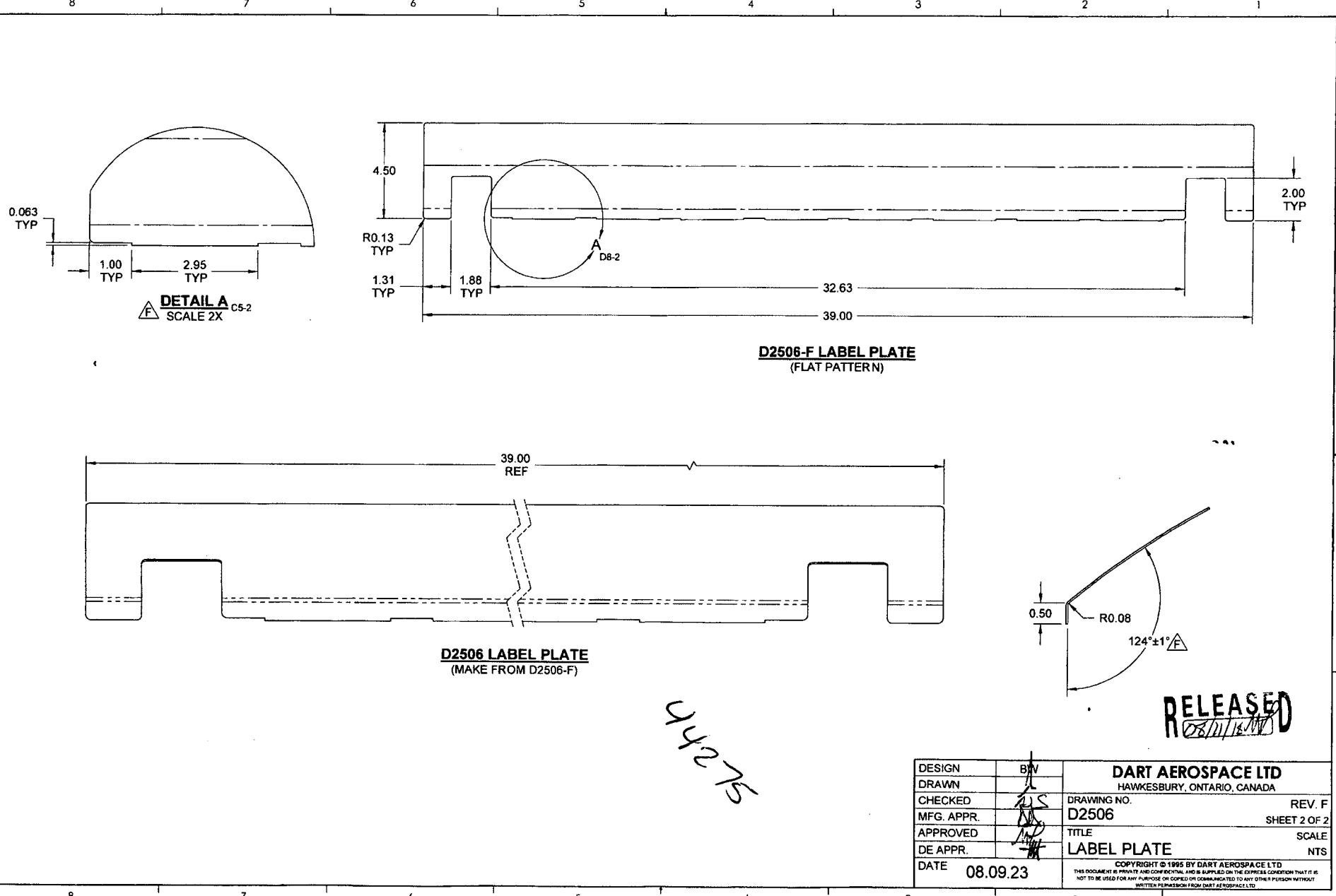
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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NOTE: Date & initial all entries



44275

DESIGN	BIV	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	<i>1</i>			
CHECKED	<i>215</i>	DRAWING NO.	REV. F	
MFG. APPR.	<i>AA</i>	D2506	SHEET 2 OF 2	
APPROVED	<i>AP</i>	TITLE	SCALE	
DE APPR.	<i>AA</i>	LABEL PLATE		
DATE	08.09.23			

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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